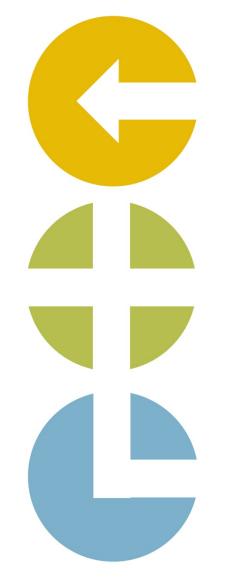
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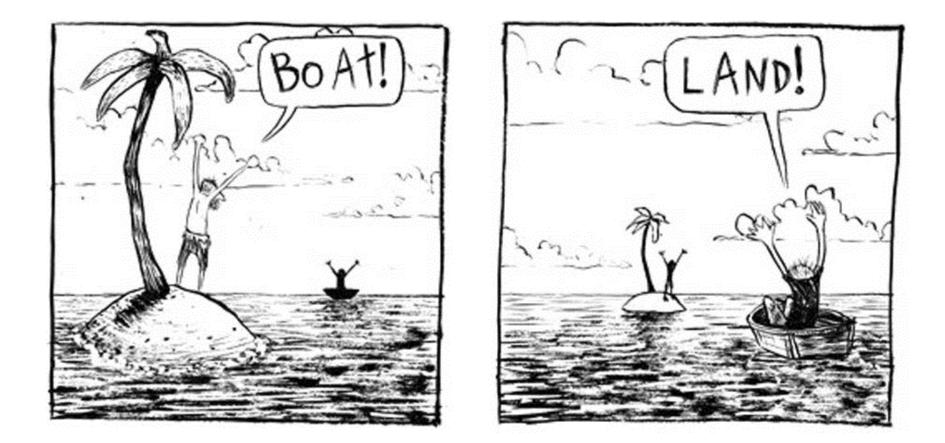
Rethinking your supply chain strategy in complex markets

November 14, 2012 - MIT CTL Advances in Supply Chain Management Webinar Series

Dr Roberto Perez-Franco Director Supply Chain 2020 Project

Collaborative management research:

an alliance between academics and practitioners



Source: Reddit. Trying to identify the author. If you have info, please let me know, so that I can credit him or her properly. Thanks.

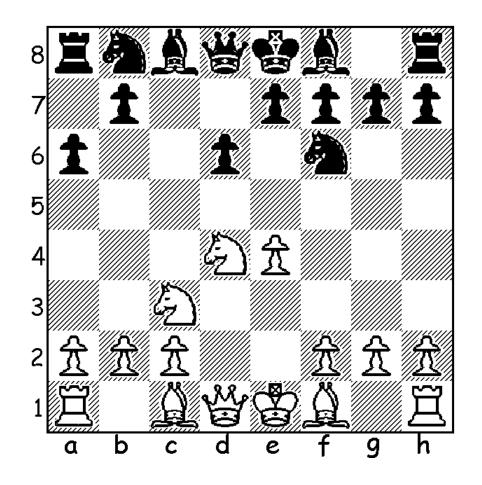


A bit of theory on **complex problems**



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Objective complexity



The **objective complexity** of a system is proportional to things like:

- the number of elements in the system,
- the number of their possible states, and
- the number of relationships between them.

Source: Edward Scimia / About.com Guide to the Sicilian Defense

Adapted from Dorner (1983) – Heuristics and cognition in complex systems



Subjective complexity

The **subjective complexity** of a system is determined by its objective complexity, but also by our capacity or **ability to understand** the system, and the **time pressure** exerted upon us to make a decision.



Adapted from Dorner (1983) - Heuristics and cognition in complex systems





Photos: Kasparov - Owen Williams, The Kasparov Agency. Clock – The Chess Store

Well-defined problems

Well-defined problems are characterized by the following features:

- The aspired goal state is exactly known with respect to the criteria that must be met.
- The field of reality in which the problem is found is precisely known.

To keep them easily accessible to formal treatments (i.e. computer simulation), these problems are often:

- limited to static objects,
- limited to objects that are not very complex, and
- limited to completely *transparent* objects whose characteristics are evident and easily conceivable.

Source: Dorner (1983) - Heuristics and cognition in complex systems

Photo: The Photo Dictionary





The "other types" of problems

There are other types of problems, more common in daily life, which place other demands on us. It is frequently the case with these other problems that:

- The goal criteria are vague, and one is not at all certain what the aspired goal state is to be like.
- There are conflicts between goals, due to the contradictory relationships between partial goals.
- There is a lack of knowledge as to the possible operators and possible states of the system.
- It is often necessary to act with incomplete, inexact and/or incorrect information.



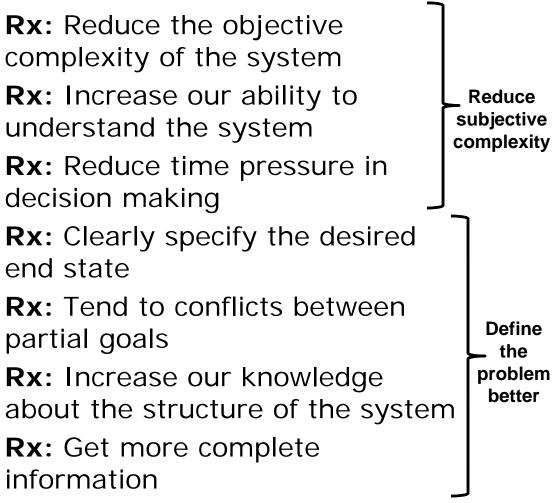
Photo: Mining Technology

Source: Dorner (1983) - Heuristics and cognition in complex systems



We can't eliminate complexity. But we can tame it.





Source: Wikimedia Commons - (CC) BY - Robek





MIT Center for Transportation & Logistics What a happy lion! Source: $\bigcirc kjdrill - All rights reserved$



Outline of the SC2020 approach to rethinking your SCS



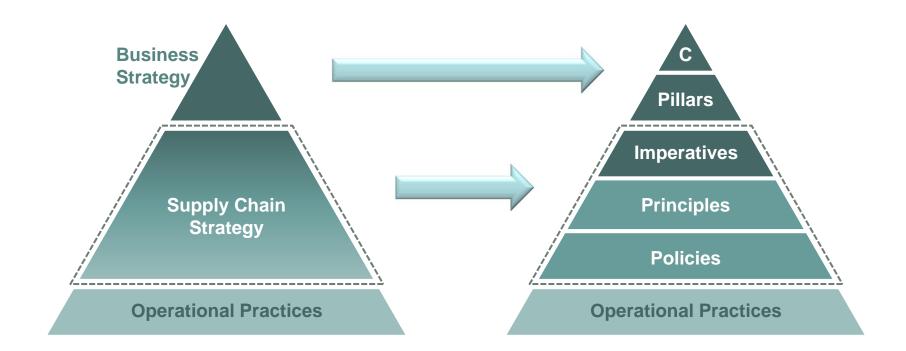
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A pragmatic way to think about SCS





A pragmatic way to think about SCS



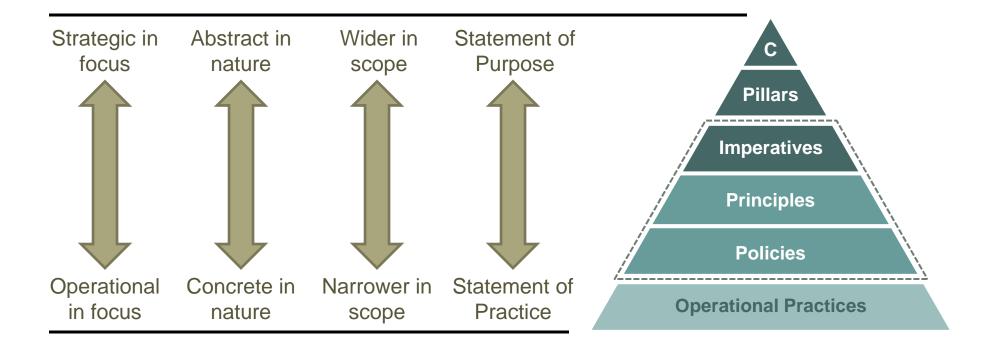


A working definition of supply chain strategy

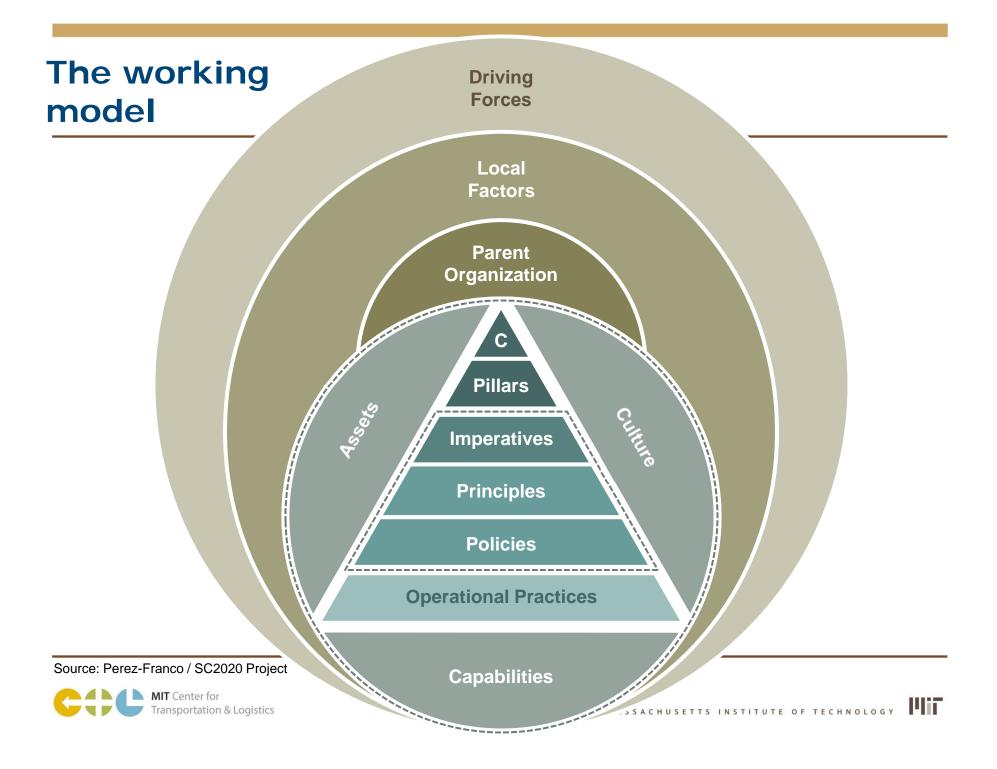
The supply chain strategy of a business unit can be defined as the collection of supply chain relevant (SCR) imperatives, principles and policies that serve as the logical bridge between the business strategy and the operational practices of the business unit's supply chain.



Conceptual elements and the strategy-operations continuum



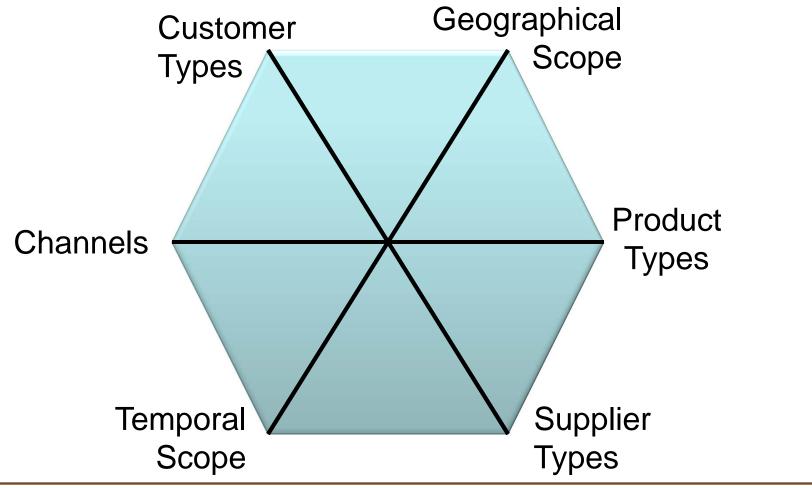




Fundamental tasks in rethinking a supply chain strategy

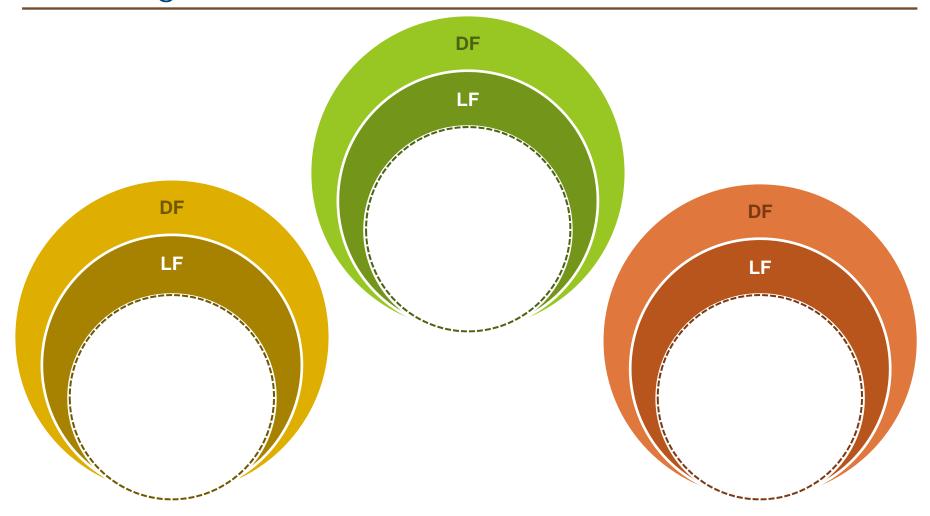


Task #1: Scoping, along the axes of complexity involved in rethinking a supply chain strategy

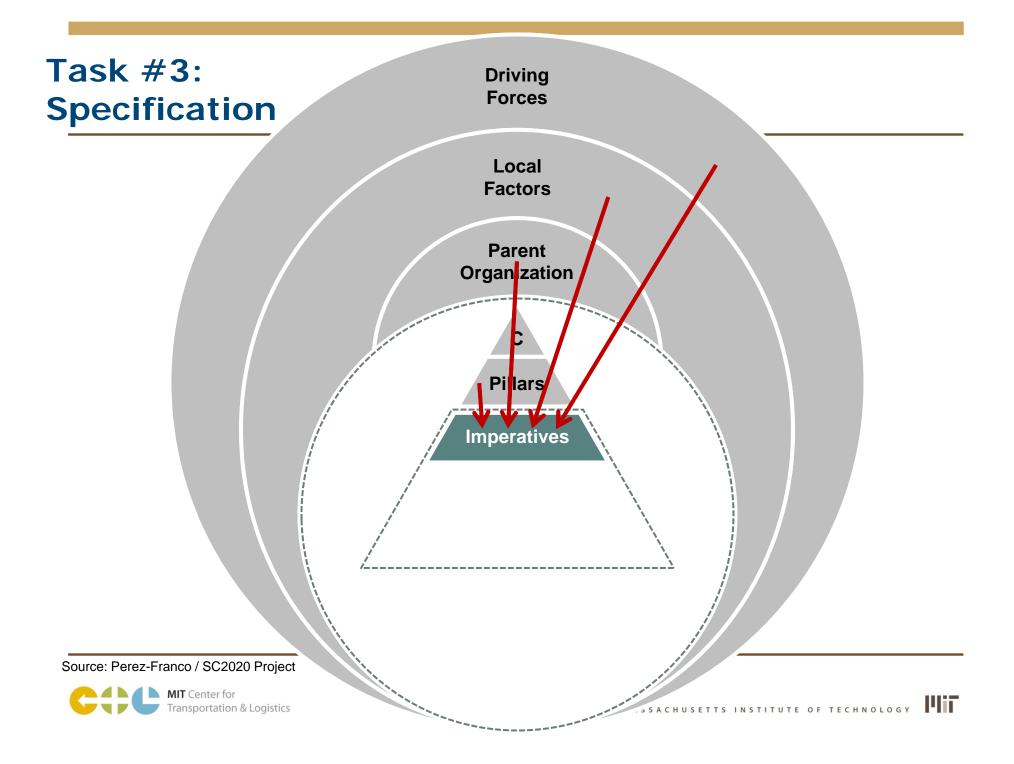


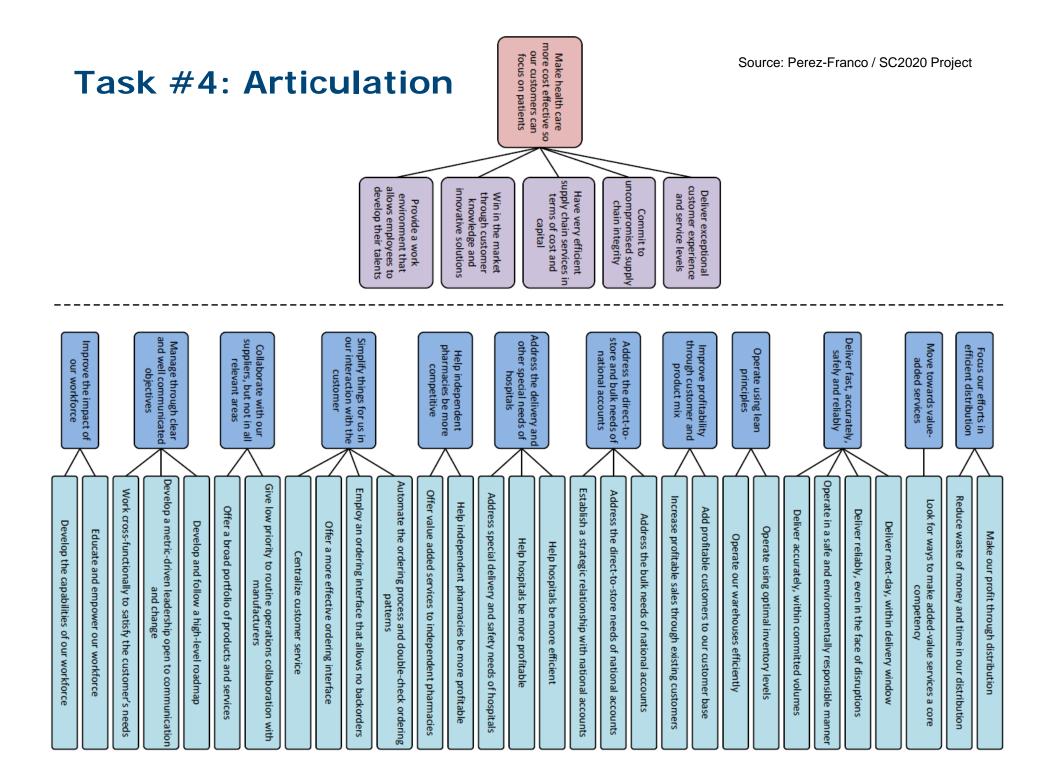


Task #2: Visioning Thinking about alternative future scenarios









Task #5: Evaluation *Must-have* evaluation criteria

Criteria 1: Support

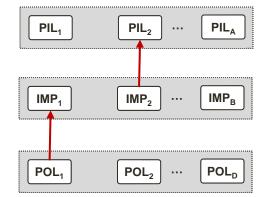
Every concept is expected to provide support to at least one concept from the layer above its own.

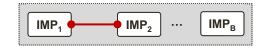
Criteria 2: Compatibility

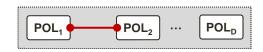
Every concept is **expected** to be compatible with every other concept within the same layer.

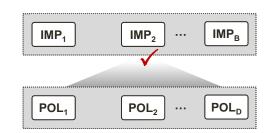
Criteria 3: **Feasibility**

Every concept is **expected** to be feasible (e.g. realizable) through concepts in the layers below it.











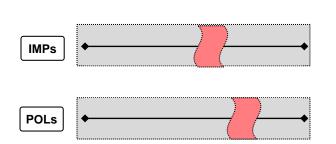
Good-to-have evaluation criteria

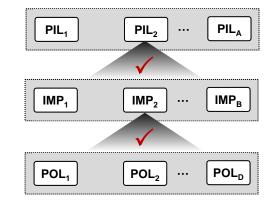
Criteria 4: **Coverage**

Taken together, the collection of concepts within a layer **should** address all the areas of interest for that level of abstraction.

Criteria 5: Sufficiency

Every concept **should** be fully satisfied by the collective support it receives from concepts in levels under it.





Source: Perez-Franco / SC2020 Project

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Nice-to-have evaluation criteria

Criteria 6: **Synergy**

It is **desirable** for a concept to have mutually beneficial relationships, and to **not** have mutually detrimental relationships, with other concepts within its layer.

Criteria 7: Parsimony

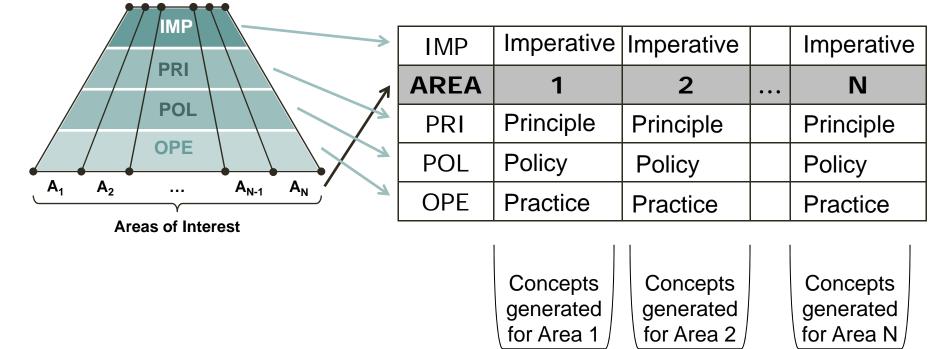
It is **desirable** for a concept to make better use of the resources it takes, in terms of producing results.





Tasks #6 and #7: SCS Formulation through progressive conceptual system assembly (PCSA)

Task #7: System Assembly



Task #6: Concept Generation

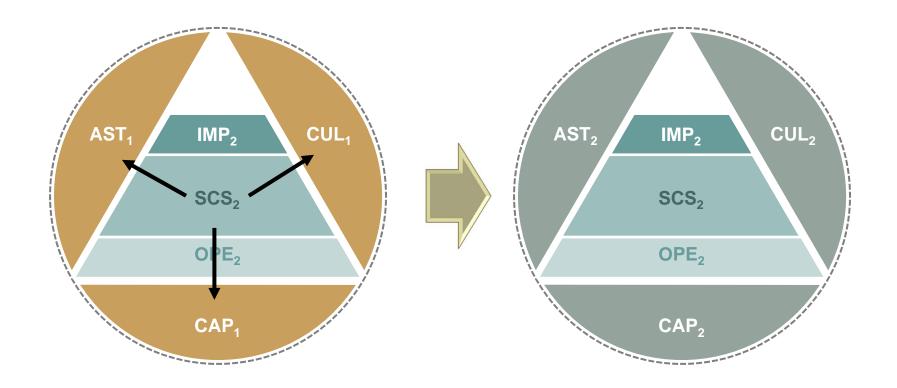


Example of an ongoing PCSA (progressive conceptual system assembly)

Area 1: Service	Area 2: Cost	Area 3: Assets]
 (1) Ensure high delivery reliability (1a) Better understand customer needs (1b) Define customer segments (1c) Proactively procure and reserve transport capacity on a forecast	 (2) Lower our transportation costs (2a) Procure transportation services at the corporate level (2b) Revise our transportation contracts annually 	 (3) Work towards lower stock levels (3a) Better understand the customer needs (3b) Manage inventory levels based on demand forecast 	
 (4) Ensure high delivery reliability (4a) Better manage supply chain risk (4b) Enable flexible product allocation out of production line portfolio 	• (5) Lower non-conformance costs		

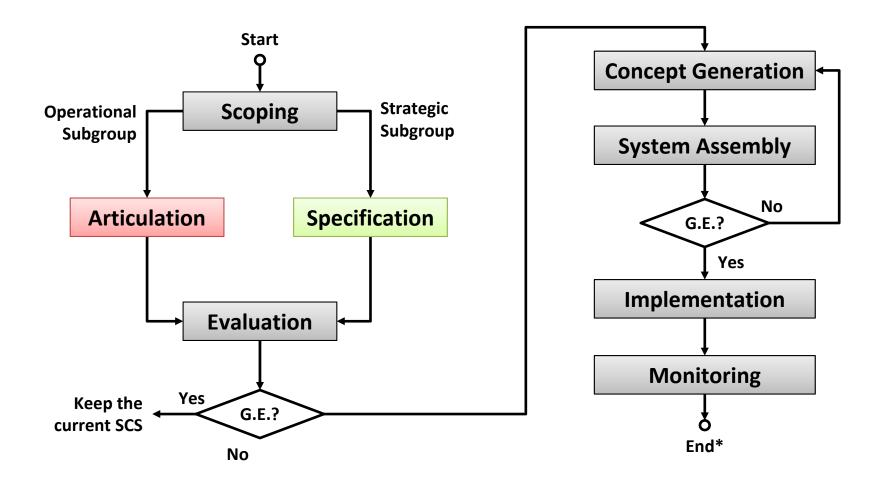


Task #8: Implementation





Sequencing the tasks: Rethinking the supply chain strategy of a business unit for the middle term







HOW OUR APPROACH HELPS TAME THE COMPLEXITY OF **RETHINKING YOUR SCS**



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Rx Reduce the objective complexity of the system

Scoping allows us to focus on a part of the supply chain whose objective complexity we can handle.



Rx

Increase our knowledge about the structure of the system

Our *working model* of SCS helps you understand better the structure of the SCS and its context.



Rx

Get more complete information

Articulation and evaluation help us to get more complete information about the current state.

Visioning helps us get more information about the future.



Rx Reduce the time pressure in decision making

Visioning helps us anticipate the effects of future events, and prepares us to react faster to change.



Rx Clearly specify the desired end state

Specification allows us to define, through a set of clear goals, what success looks like for our SCS



Rx Tend to conflicts between partial goals

PCSA helps us reformulate an improved SCS, while promoting compatibility and synergy among the elements.



Rx Increase our ability to understand the system

In general, the *SC2020 approach* to rethinking a SCS helps you to better understand the SCS as a system.



Thanks for your time

I will be happy to take any questions at this time



Join CTL

December 4, 2012 – Dr Yossi Sheffi Book Launch and Signing Event – MIT Media Lab -5:30 –7:00 PM http://logisticsclusters.mit.edu/book-launchsigning

January 8-11, 2013 - Supply Chain Management: Driving Strategic Advantage – Executive Education Course <u>http://ctl.mit.edu/events/execed-course-</u> jan-2013

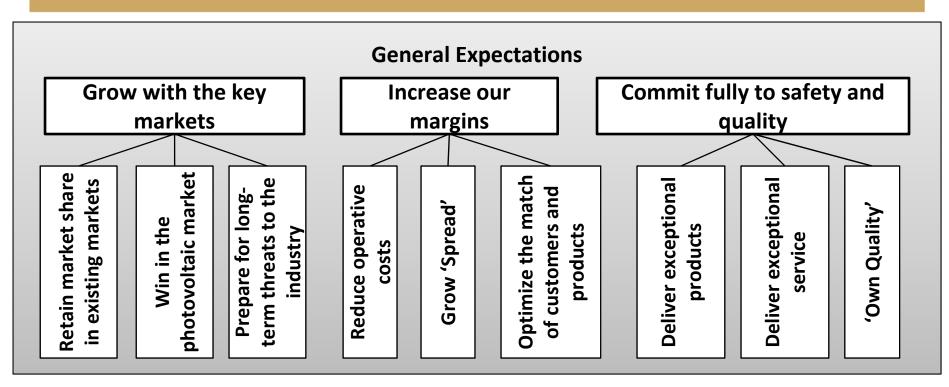
Questions about the CTL Supply Chain Exchange? Contact Bob Vaz – <u>rvaz@mit.edu</u>

http://ctl.mit.edu



Back-up slides





Functional Expectations								
Customer Service:	Manufacturing:	Procurement:	Supply Chain:	Innovation:	Photovoltaic:			
Meet all (e.g.>99%) commitments to customers flawlessly	Improve processes to reduce the cost of manufacturing	Manage the cost of raw materials and other supplies	Achieve lowest delivered costs position in all world areas	Focus innovation on high-impact process improvements and high-margin new products	Offer superior products and technical support			



Sample of a within-level evaluation matrix

	FT1	FT2	FT3	FT4	FT5	FT6	FT7	FT8
FT1		0.6	1.4	-0.1	0.4	-0.4	1.4	0.4
FT2	0.5		0.4	-0.5	0.3	-0.2	0.9	1.1
FT3	0.0	0.3		0.4	0.4	0.8	1.2	0.4
FT4	-0.1	-0.8	2.2		-0.8	-1.2	1.9	1.8
FT5	3.0	1.8	1.3	-0.9		0.2	1.7	1.0
FT6	2.1	-1.1	1.1	-1.3	0.3		1.6	0.4
FT7	0.0	0.0	1.6	0.4	0.0	0.0		0.3
FT8	0.1	0.5	1.8	1.0	-0.3	0.0	0.4	



Reciprocal conflicts we found in a project

